



## Safety Data Sheet

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|------------------------|-----------|-------------------------|----------|
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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Polyurethane Adhesive Sealant 560, White, Gray, Black

#### Product Identification Numbers

62-5487-3530-7, 62-5487-3930-9, 62-5487-5230-2, 62-5487-5235-1, 62-5487-9530-1, 62-5488-3530-5, 62-5488-5230-0, 62-5488-5235-9, 62-5488-9530-9, 62-5495-3530-0, 62-5495-5230-5, 62-5495-9530-4  
7000121524, 7100201762, 7100093321, 7100005901, 7000148280, 7100200226, 7000000945, 7100200223, 7000121523

#### 1.2. Recommended use and restrictions on use

##### Recommended use

One component, moisture curing product which forms permanent elastic bonds., Sealant

#### 1.3. Supplier's details

|                      |   |
|----------------------|---|
| <b>MANUFACTURER:</b> | 3M                                      |
| <b>DIVISION:</b>     | Industrial Adhesives and Tapes Division |
| <b>ADDRESS:</b>      | 3M Center, St. Paul, MN 55144-1000, USA |
| <b>Telephone:</b>    | 1-888-3M HELPS (1-888-364-3577)         |

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Respiratory Sensitizer: Category 1.

Skin Sensitizer: Category 1.

Carcinogenicity: Category 2.

Specific Target Organ Toxicity (single exposure): Category 1.

Specific Target Organ Toxicity (repeated exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Health Hazard |

### Pictograms



### Hazard Statements

May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause an allergic skin reaction.  
Suspected of causing cancer.

Causes damage to organs:  
sensory organs |

Causes damage to organs through prolonged or repeated exposure:  
nervous system |

May cause damage to organs through prolonged or repeated exposure:  
sensory organs |

### Precautionary Statements

#### General:

Keep out of reach of children.

#### Prevention:

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Do not breathe dust/fume/gas/mist/vapors/spray.  
In case of inadequate ventilation wear respiratory protection.  
Wear protective gloves.  
Do not eat, drink or smoke when using this product.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.  
If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.  
IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
IF exposed or concerned: Get medical advice/attention.

#### Storage:

Store locked up.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

#### Supplemental Information:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

2% of the mixture consists of ingredients of unknown acute dermal toxicity.

**SECTION 3: Composition/information on ingredients**

| Ingredient                                       | C.A.S. No.    | % by Wt                   |
|--|---------------|---------------------------|
| Urethane Polymer                                 | Trade Secret* | 30 - 40 Trade Secret *    |
| Plasticizer                                      | Trade Secret* | 10 - 35 Trade Secret *    |
| Poly (Vinyl Chloride) Polymer                    | 9002-86-2     | 20 - 30 Trade Secret *    |
| Amorphous Silica                                 | 67762-90-7    | 1 - 5 Trade Secret *      |
| Xylene   | 1330-20-7     | < 4 Trade Secret *        |
| Titanium Dioxide                                 | 13463-67-7    | < 3 Trade Secret *        |
| Calcium Oxide                                    | 1305-78-8     | < 3 Trade Secret *        |
| Petroleum Distillates                            | 64742-47-8    | < 2 Trade Secret *        |
| Ethylbenzene                                     | 100-41-4      | < 2 Trade Secret *        |
| P,P'-Methylenebis(phenyl isocyanate)             | 101-68-8      | <= 0.3 Trade Secret *     |
| Carbon Black                                     | 1333-86-4     | < 0.3 Trade Secret *      |
| Bis(1,2,2,6,6-pentamethyl-4-piperidiny) sebacate | 41556-26-7    | 0.01 - 0.1 Trade Secret * |

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide  
 Carbon dioxide  
 Hydrogen Chloride  
 Hydrogen Cyanide  
 Oxides of Nitrogen  
 Oxides of Sulfur

**Condition**

During Combustion  
 During Combustion  
 During Combustion  
 During Combustion  
 During Combustion  
 During Combustion

**5.3. Special protective actions for fire-fighters**

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Use personal protective equipment (gloves, respirators, etc.) as required.

**7.2. Conditions for safe storage including any incompatibilities**

Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from amines.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| <b>Ingredient</b> | <b>C.A.S. No.</b> | <b>Agency</b> | <b>Limit type</b>                   | <b>Additional Comments</b>   |
|-------------------|-------------------|---------------|-------------------------------------|------------------------------|
| Ethylbenzene      | 100-41-4          | ACGIH         | TWA:20 ppm                          | A3: Confirmed animal carcin. |
| Ethylbenzene      | 100-41-4          | OSHA          | TWA:435 mg/m <sup>3</sup> (100 ppm) |                              |

|                                      |            |       |   |                                    |
|--------------------------------------|------------|-------|---|------------------------------------|
| P,P'-Methylenebis(phenyl isocyanate) | 101-68-8   | ACGIH | TWA:0.005 ppm   |                                    |
| P,P'-Methylenebis(phenyl isocyanate) | 101-68-8   | OSHA  | CEIL:0.2 mg/m3(0.02 ppm)  |                                    |
| Calcium Oxide                        | 1305-78-8  | ACGIH | TWA:2 mg/m3   |                                    |
| Calcium Oxide                        | 1305-78-8  | OSHA  | TWA:5 mg/m3   |                                    |
| Xylene                               | 1330-20-7  | ACGIH | TWA:100 ppm;STEL:150 ppm  | A4: Not class. as human carcin     |
| Xylene                               | 1330-20-7  | OSHA  | TWA:435 mg/m3(100 ppm)  |                                    |
| Carbon Black                         | 1333-86-4  | ACGIH | TWA(inhalable fraction):3 mg/m3   | A3: Confirmed animal carcin.       |
| Carbon Black                         | 1333-86-4  | OSHA  | TWA:3.5 mg/m3   |                                    |
| Titanium Dioxide                     | 13463-67-7 | ACGIH | TWA:10 mg/m3  | A4: Not class. as human carcin     |
| Titanium Dioxide                     | 13463-67-7 | OSHA  | TWA(as total dust):15 mg/m3   |                                    |
| Kerosine (petroleum)                 | 64742-47-8 | ACGIH | TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m3  | A3: Confirmed animal carcin., SKIN |
| SILICA, AMORPHOUS                    | 67762-90-7 | OSHA  | TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.  |                                    |
| DUST, INERT OR NUISANCE              | 9002-86-2  | OSHA  | TWA(as total dust):15 mg/m3;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3);TWA(respirable fraction):5 mg/m3 |                                    |
| Poly (Vinyl Chloride) Polymer        | 9002-86-2  | ACGIH | TWA(respirable fraction):1 mg/m3  | A4: Not class. as human carcin     |

ACGIH : American Conference of Governmental Industrial Hygienists  
 AIHA : American Industrial Hygiene Association  
 CMRG : Chemical Manufacturer's Recommended Guidelines  
 OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

None required.

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

#### Appearance

Physical state

Solid

Color

Multicolor

Specific Physical Form:

Paste

Odor

Mild Xylene

Odor threshold

*No Data Available*

pH

*Not Applicable*

Melting point

*No Data Available*

Boiling Point

$\geq 137$  °C

Flash Point

No flash point

Evaporation rate

*No Data Available*

Flammability (solid, gas)

Not Classified

Flammable Limits(LEL)

*Not Applicable*

Flammable Limits(UEL)

*Not Applicable*

Vapor Pressure

*Not Applicable*

Vapor Density

*Not Applicable*

Density

1.17 g/ml

Specific Gravity

1.17 [Ref Std: WATER=1]

Solubility in Water

Nil

Solubility- non-water

*No Data Available*

Partition coefficient: n-octanol/ water

*No Data Available*

Autoignition temperature

$\geq 200$  °C

Decomposition temperature

*No Data Available*

Viscosity

$\geq 300,000$  centipoise [@ 73.4 °F]

Hazardous Air Pollutants

6.0 % weight [Test Method: Calculated]

Molecular weight

*No Data Available*

VOC Less H<sub>2</sub>O & Exempt Solvents

56 g/l [Test Method: tested per EPA method 24]

Solids Content

> 95 % weight

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Heat

**10.5. Incompatible materials**

Amines

Alcohols

Water

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause additional health effects (see below).

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Contact with the eyes during product use is not expected to result in significant irritation.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

**Additional Health Effects:**

**Single exposure may cause target organ effects:**

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

**Prolonged or repeated exposure may cause target organ effects:**

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

| Ingredient       | CAS No.    | Class Description             | Regulation                                  |
|------------------|------------|-------------------------------|---|
| Carbon Black     | 1333-86-4  | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |
| Ethylbenzene     | 100-41-4   | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |
| Titanium Dioxide | 13463-67-7 | Grp. 2B: Possible human carc. | International Agency for Research on Cancer |

**Additional Information:**

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

| Name                          | Route                          | Species | Value  |
|-------------------------------|--------------------------------|---------|--|
| Overall product               | Dermal                         |         | No data available; calculated ATE >5,000 mg/kg |
| Overall product               | Inhalation-Vapor(4 hr)         |         | No data available; calculated ATE >50 mg/l     |
| Overall product               | Ingestion                      |         | No data available; calculated ATE >5,000 mg/kg |
| Poly (Vinyl Chloride) Polymer | Dermal                         |         | LD50 estimated to be > 5,000 mg/kg             |
| Poly (Vinyl Chloride) Polymer | Ingestion                      |         | LD50 estimated to be > 5,000 mg/kg             |
| Plasticizer                   | Dermal                         | Rat     | LD50 > 1,000 mg/kg                             |
| Plasticizer                   | Ingestion                      | Rat     | LD50 > 5,000 mg/kg                             |
| Xylene                        | Dermal                         | Rabbit  | LD50 > 4,200 mg/kg                             |
| Xylene                        | Inhalation-Vapor (4 hours)     | Rat     | LC50 29 mg/l                                   |
| Xylene                        | Ingestion                      | Rat     | LD50 3,523 mg/kg                               |
| Titanium Dioxide              | Dermal                         | Rabbit  | LD50 > 10,000 mg/kg                            |
| Titanium Dioxide              | Inhalation-Dust/Mist (4 hours) | Rat     | LC50 > 6.82 mg/l                               |
| Titanium Dioxide              | Ingestion                      | Rat     | LD50 > 10,000 mg/kg                            |
| Calcium Oxide                 | Ingestion                      | Rat     | LD50 > 2,500 mg/kg                             |
| Amorphous Silica              | Dermal                         | Rabbit  | LD50 > 5,000 mg/kg                             |
| Amorphous Silica              | Inhalation-Dust/Mist (4 hours) | Rat     | LC50 > 0.691 mg/l                              |
| Amorphous Silica              | Ingestion                      | Rat     | LD50 > 5,110 mg/kg                             |
| Petroleum Distillates         | Dermal                         | Rabbit  | LD50 > 3,160 mg/kg                             |
| Petroleum Distillates         | Inhalation-Dust/Mist (4 hours) | Rat     | LC50 > 3 mg/l                                  |
| Petroleum Distillates         | Ingestion                      | Rat     | LD50 > 5,000 mg/kg                             |
| Ethylbenzene                  | Dermal                         | Rabbit  | LD50 15,433 mg/kg                              |
| Ethylbenzene                  | Inhalation-Vapor (4 hours)     | Rat     | LC50 17.4 mg/l                                 |
| Ethylbenzene                  | Ingestion                      | Rat     | LD50 4,769 mg/kg                               |



|   |                                |        |  |
|---|--------------------------------|--------|--|
| P,P'-Methylenebis(phenyl isocyanate)              | Dermal                         | Rabbit | LD50 > 5,000 mg/kg                       |
| P,P'-Methylenebis(phenyl isocyanate)              | Inhalation-Dust/Mist (4 hours) | Rat    | LC50 0.368 mg/l                          |
| P,P'-Methylenebis(phenyl isocyanate)              | Ingestion                      | Rat    | LD50 31,600 mg/kg                        |
| Carbon Black                                      | Dermal                         | Rabbit | LD50 > 3,000 mg/kg                       |
| Carbon Black                                      | Ingestion                      | Rat    | LD50 > 8,000 mg/kg                       |
| Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate | Dermal                         |        | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate | Ingestion                      | Rat    | LD50 3,125 mg/kg                         |

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

| Name  | Species                 | Value                     |
|---|-------------------------|---------------------------|
| Poly (Vinyl Chloride) Polymer                     | Professional judgement  | No significant irritation |
| Xylene  | Rabbit                  | Mild irritant             |
| Titanium Dioxide                                  | Rabbit                  | No significant irritation |
| Calcium Oxide                                     | Human                   | Corrosive                 |
| Amorphous Silica                                  | Rabbit                  | No significant irritation |
| Petroleum Distillates                             | Rabbit                  | Mild irritant             |
| Ethylbenzene                                      | Rabbit                  | Mild irritant             |
| P,P'-Methylenebis(phenyl isocyanate)              | official classification | Irritant                  |
| Carbon Black                                      | Rabbit                  | No significant irritation |
| Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate | Rabbit                  | No significant irritation |

**Serious Eye Damage/Irritation**

| Name  | Species                 | Value                     |
|---|-------------------------|---------------------------|
| Overall product                                   | Rabbit                  | Mild irritant             |
| Xylene  | Rabbit                  | Mild irritant             |
| Titanium Dioxide                                  | Rabbit                  | No significant irritation |
| Calcium Oxide                                     | Rabbit                  | Corrosive                 |
| Amorphous Silica                                  | Rabbit                  | No significant irritation |
| Petroleum Distillates                             | Rabbit                  | Mild irritant             |
| Ethylbenzene                                      | Rabbit                  | Moderate irritant         |
| P,P'-Methylenebis(phenyl isocyanate)              | official classification | Severe irritant           |
| Carbon Black                                      | Rabbit                  | No significant irritation |
| Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate | Rabbit                  | No significant irritation |

**Skin Sensitization**

| Name  | Species                 | Value          |
|---|-------------------------|----------------|
| Titanium Dioxide                                  | Human and animal        | Not classified |
| Amorphous Silica                                  | Human and animal        | Not classified |
| Petroleum Distillates                             | Guinea pig              | Not classified |
| Ethylbenzene                                      | Human                   | Not classified |
| P,P'-Methylenebis(phenyl isocyanate)              | official classification | Sensitizing    |
| Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate | Guinea pig              | Sensitizing    |

**Respiratory Sensitization**

| Name                                 | Species | Value       |
|--------------------------------------|---------|-------------|
| P,P'-Methylenebis(phenyl isocyanate) | Human   | Sensitizing |

**Germ Cell Mutagenicity**

| Name  | Route    | Value  |
|---|----------|--|
| Poly (Vinyl Chloride) Polymer                     | In Vitro | Not mutagenic  |
| Xylene  | In Vitro | Not mutagenic  |
| Xylene  | In vivo  | Not mutagenic  |
| Titanium Dioxide                                  | In Vitro | Not mutagenic  |
| Titanium Dioxide                                  | In vivo  | Not mutagenic  |
| Calcium Oxide                                     | In Vitro | Not mutagenic  |
| Amorphous Silica                                  | In Vitro | Not mutagenic  |
| Petroleum Distillates                             | In Vitro | Not mutagenic  |
| Ethylbenzene                                      | In vivo  | Not mutagenic  |
| Ethylbenzene                                      | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| P,P'-Methylenebis(phenyl isocyanate)              | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Carbon Black                                      | In Vitro | Not mutagenic  |
| Carbon Black                                      | In vivo  | Some positive data exist, but the data are not sufficient for classification |
| Bis(1,2,2,6,6-pentamethyl-4-piperidinyl) sebacate | In Vitro | Not mutagenic  |

**Carcinogenicity**

| Name                                 | Route         | Species                 | Value  |
|--------------------------------------|---------------|-------------------------|--|
| Poly (Vinyl Chloride) Polymer        | Not Specified | Rat                     | Some positive data exist, but the data are not sufficient for classification |
| Xylene                               | Dermal        | Rat                     | Not carcinogenic   |
| Xylene                               | Ingestion     | Multiple animal species | Not carcinogenic   |
| Xylene                               | Inhalation    | Human                   | Some positive data exist, but the data are not sufficient for classification |
| Titanium Dioxide                     | Ingestion     | Multiple animal species | Not carcinogenic   |
| Titanium Dioxide                     | Inhalation    | Rat                     | Carcinogenic   |
| Amorphous Silica                     | Not Specified | Mouse                   | Some positive data exist, but the data are not sufficient for classification |
| Petroleum Distillates                | Dermal        | Mouse                   | Some positive data exist, but the data are not sufficient for classification |
| Ethylbenzene                         | Inhalation    | Multiple animal species | Carcinogenic   |
| P,P'-Methylenebis(phenyl isocyanate) | Inhalation    | Rat                     | Some positive data exist, but the data are not sufficient for classification |
| Carbon Black                         | Dermal        | Mouse                   | Not carcinogenic   |
| Carbon Black                         | Ingestion     | Mouse                   | Not carcinogenic   |
| Carbon Black                         | Inhalation    | Rat                     | Carcinogenic   |

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

| Name                          | Route         | Value                                  | Species | Test Result         | Exposure Duration     |
|-------------------------------|---------------|--|---------|---------------------|-----------------------|
| Poly (Vinyl Chloride) Polymer | Not Specified | Not classified for development         | Mouse   | NOAEL Not available | during gestation      |
| Xylene                        | Inhalation    | Not classified for female reproduction | Human   | NOAEL Not available | occupational exposure |
| Xylene                        | Ingestion     | Not classified for development         | Mouse   | NOAEL Not available | during organogenesis  |

|                                      |            |  |                         |                       |                                |
|--------------------------------------|------------|--|-------------------------|-----------------------|--------------------------------|
| Xylene                               | Inhalation | Not classified for development         | Multiple animal species | NOAEL Not available   | s during gestation             |
| Amorphous Silica                     | Ingestion  | Not classified for female reproduction | Rat                     | NOAEL 509 mg/kg/day   | 1 generation                   |
| Amorphous Silica                     | Ingestion  | Not classified for male reproduction   | Rat                     | NOAEL 497 mg/kg/day   | 1 generation                   |
| Amorphous Silica                     | Ingestion  | Not classified for development         | Rat                     | NOAEL 1,350 mg/kg/day | during organogenesis           |
| Ethylbenzene                         | Inhalation | Not classified for development         | Rat                     | NOAEL 4.3 mg/l        | prematuring & during gestation |
| P,P'-Methylenebis(phenyl isocyanate) | Inhalation | Not classified for development         | Rat                     | NOAEL 0.004 mg/l      | during organogenesis           |

**Lactation**

| Name   | Route     | Species | Value  |
|--------|-----------|---------|--|
| Xylene | Ingestion | Mouse   | Not classified for effects on or via lactation |

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

| Name                  | Route      | Target Organ(s)                   | Value  | Species                 | Test Result         | Exposure Duration     |
|-----------------------|------------|-----------------------------------|--|-------------------------|---------------------|-----------------------|
| Xylene                | Inhalation | auditory system                   | Causes damage to organs  | Rat                     | LOAEL 6.3 mg/l      | 8 hours               |
| Xylene                | Inhalation | central nervous system depression | May cause drowsiness or dizziness  | Human                   | NOAEL Not available |                       |
| Xylene                | Inhalation | respiratory irritation            | Some positive data exist, but the data are not sufficient for classification | Human                   | NOAEL Not available |                       |
| Xylene                | Inhalation | eyes                              | Not classified   | Rat                     | NOAEL 3.5 mg/l      | not available         |
| Xylene                | Inhalation | liver                             | Not classified   | Multiple animal species | NOAEL Not available |                       |
| Xylene                | Ingestion  | central nervous system depression | May cause drowsiness or dizziness  | Multiple animal species | NOAEL Not available |                       |
| Xylene                | Ingestion  | eyes                              | Not classified   | Rat                     | NOAEL 250 mg/kg     | not applicable        |
| Calcium Oxide         | Inhalation | respiratory irritation            | May cause respiratory irritation   | Not available           | NOAEL Not available | occupational exposure |
| Petroleum Distillates | Inhalation | central nervous system depression | May cause drowsiness or dizziness  | Human and animal        | NOAEL Not available |                       |
| Petroleum Distillates | Inhalation | respiratory irritation            | Some positive data exist, but the data are not sufficient for classification |                         | NOAEL Not available |                       |
| Petroleum Distillates | Ingestion  | central nervous system depression | May cause drowsiness or dizziness  | Professional judgement  | NOAEL Not available |                       |
| Ethylbenzene          | Inhalation | central nervous system depression | May cause drowsiness or dizziness  | Human                   | NOAEL Not available |                       |
| Ethylbenzene          | Inhalation | respiratory irritation            | Some positive data exist, but the data are not sufficient for classification | Human and animal        | NOAEL Not available |                       |
| Ethylbenzene          | Ingestion  | central nervous system depression | May cause drowsiness or dizziness  | Professional judgement  | NOAEL Not available |                       |

|                                      |            |                        |                                  |                         |                     |  |
|--------------------------------------|------------|------------------------|----------------------------------|-------------------------|---------------------|--|
| P,P'-Methylenebis(phenyl isocyanate) | Inhalation | respiratory irritation | May cause respiratory irritation | official classification | NOAEL Not available |  |
|--------------------------------------|------------|------------------------|----------------------------------|-------------------------|---------------------|--|

**Specific Target Organ Toxicity - repeated exposure**

| Name                          | Route      | Target Organ(s)  | Value  | Species                 | Test Result           | Exposure Duration     |
|-------------------------------|------------|--|--|-------------------------|-----------------------|-----------------------|
| Poly (Vinyl Chloride) Polymer | Inhalation | respiratory system   | Not classified   | Multiple animal species | NOAEL 0.013 mg/l      | 22 months             |
| Xylene                        | Inhalation | nervous system   | Causes damage to organs through prolonged or repeated exposure               | Rat                     | LOAEL 0.4 mg/l        | 4 weeks               |
| Xylene                        | Inhalation | auditory system  | May cause damage to organs though prolonged or repeated exposure             | Rat                     | LOAEL 7.8 mg/l        | 5 days                |
| Xylene                        | Inhalation | liver  | Not classified   | Multiple animal species | NOAEL Not available   |                       |
| Xylene                        | Inhalation | heart   endocrine system   gastrointestinal tract   hematopoietic system   muscles   kidney and/or bladder   respiratory system                | Not classified   | Multiple animal species | NOAEL 3.5 mg/l        | 13 weeks              |
| Xylene                        | Ingestion  | auditory system  | Not classified   | Rat                     | NOAEL 900 mg/kg/day   | 2 weeks               |
| Xylene                        | Ingestion  | kidney and/or bladder  | Not classified   | Rat                     | NOAEL 1,500 mg/kg/day | 90 days               |
| Xylene                        | Ingestion  | liver  | Not classified   | Multiple animal species | NOAEL Not available   |                       |
| Xylene                        | Ingestion  | heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system | Not classified   | Mouse                   | NOAEL 1,000 mg/kg/day | 103 weeks             |
| Titanium Dioxide              | Inhalation | respiratory system   | Some positive data exist, but the data are not sufficient for classification | Rat                     | LOAEL 0.01 mg/l       | 2 years               |
| Titanium Dioxide              | Inhalation | pulmonary fibrosis   | Not classified   | Human                   | NOAEL Not available   | occupational exposure |
| Amorphous Silica              | Inhalation | respiratory system   silicosis   | Not classified   | Human                   | NOAEL Not available   | occupational exposure |
| Ethylbenzene                  | Inhalation | kidney and/or bladder  | Some positive data exist, but the data are not sufficient for classification | Rat                     | NOAEL 1.1 mg/l        | 2 years               |
| Ethylbenzene                  | Inhalation | liver  | Some positive data exist, but the data are not sufficient for classification | Mouse                   | NOAEL 1.1 mg/l        | 103 weeks             |
| Ethylbenzene                  | Inhalation | hematopoietic system   | Not classified   | Rat                     | NOAEL 3.4 mg/l        | 28 days               |
| Ethylbenzene                  | Inhalation | auditory system  | Not classified   | Rat                     | NOAEL 2.4 mg/l        | 5 days                |
| Ethylbenzene                  | Inhalation | endocrine system   | Not classified   | Mouse                   | NOAEL 3.3 mg/l        | 103 weeks             |
| Ethylbenzene                  | Inhalation | gastrointestinal tract   | Not classified   | Rat                     | NOAEL 3.3 mg/l        | 2 years               |
| Ethylbenzene                  | Inhalation | bone, teeth, nails, and/or hair   muscles  | Not classified   | Multiple animal species | NOAEL 4.2 mg/l        | 90 days               |

|                                      |            |  |  |                         |                     |                       |
|--------------------------------------|------------|--|--|-------------------------|---------------------|-----------------------|
| Ethylbenzene                         | Inhalation | heart   immune system   respiratory system | Not classified   | Multiple animal species | NOAEL 3.3 mg/l      | 2 years               |
| Ethylbenzene                         | Ingestion  | liver   kidney and/or bladder              | Not classified   | Rat                     | NOAEL 680 mg/kg/day | 6 months              |
| P,P'-Methylenebis(phenyl isocyanate) | Inhalation | respiratory system                         | Causes damage to organs through prolonged or repeated exposure | Rat                     | LOAEL 0.004 mg/l    | 13 weeks              |
| Carbon Black                         | Inhalation | pneumoconiosis                             | Not classified   | Human                   | NOAEL Not available | occupational exposure |

**Aspiration Hazard**

| Name                  | Value             |
|-----------------------|-------------------|
| Xylene                | Aspiration hazard |
| Petroleum Distillates | Aspiration hazard |
| Ethylbenzene          | Aspiration hazard |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

**15.1. US Federal Regulations**

Contact manufacturer for more information

**EPCRA 311/312 Hazard Classifications:**

**Physical Hazards**

Not applicable

**Health Hazards**

Carcinogenicity

Respiratory or Skin Sensitization

Specific target organ toxicity (single or repeated exposure)

**Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):**

| <u>Ingredient</u>           | <u>C.A.S. No</u> | <u>% by Wt</u>   |
|-----------------------------|------------------|------------------|
| Xylene                      | 1330-20-7        | Trade Secret < 4 |
| Xylene (Benzene, dimethyl-) | 1330-20-7        | < 4              |
| Ethylbenzene                | 100-41-4         | Trade Secret < 2 |

**15.2. State Regulations**

Contact manufacturer for more information

**California Proposition 65**

| <u>Ingredient</u>  | <u>C.A.S. No.</u> | <u>Listing</u> |
|--|-------------------|----------------|
| ETHYLBENZENE   | 100-41-4          | Carcinogen     |
| CARBON BLACK (AIRBORNE, UNBOUND PARTICLES OF RESPIRABLE SIZE [ $\leq 10$ MICROMETERS]) | 1333-86-4         | Carcinogen     |
| TITANIUM DIOXIDE (AIRBORNE, UNBOUND PARTICLES OF RESPIRABLE SIZE)                      | 13463-67-7        | Carcinogen     |

**15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact manufacturer for more information

**15.4. International Regulations**

Contact manufacturer for more information

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**SECTION 16: Other information**

**NFPA Hazard Classification**

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

|                        |           |                         |          |
|------------------------|-----------|-------------------------|----------|
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