

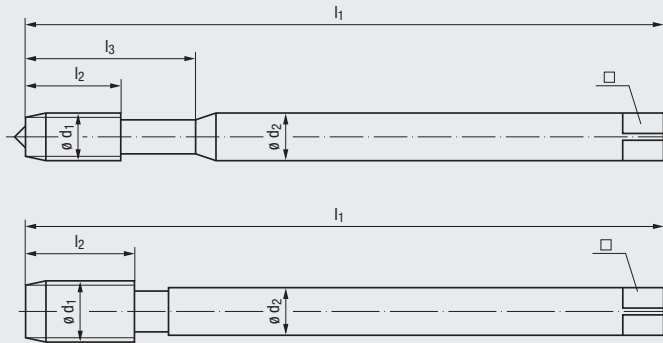
Extra Length • ANSI Shank



MULTI
Wide Material
Range



With extra long shank



Reinforced Shank
(No.6 - 3/8)

Reduced Shank
(7/16 - 5/8)

UNC



**Unified Coarse Thread
ASME B1.1**

Class of Fit	2B	2B
Coating	NT2	NE2
Cutting Material	HSS Extra	HSS Extra
Technical Characteristics	R35	R35
	B / 4-5	C / 2-3
	E / O / P	E / O / P
Thread Depth and Hole Shape	max. 3 x d ₁	max. 2.5 x d ₁
Applications – Material	P 1.1-4.1 M 1.1-2.1 K 1.1.2.1 K 3.1.4.1 N 1.1-1.4, 2.1-5	P 1.1-4.1 M 1.1-2.1 K 1.1.2.1 K 3.1.4.1 N 1.1-1.4, 2.1-5

Reinforced Shank

Nominal Size ø d ₁	T.P.I.	l ₁	l ₂	inch l ₃	ø d ₂	□	Tool Identification		BU797300		BU783200	
							Rekord 1B-MULTI LS-NT2	Flutes	Enorm 1-MULTI LS-NE2	Flutes		
No. 6	32	4.409	0.472	0.787	0.141	0.110	.5005	●	3	●	3	
No. 8	32	4.921	0.512	0.827	0.168	0.131	.5006	●	3	●	3	
No. 10	24	5.512	0.591	0.984	0.194	0.152	.5007	●	3	●	3	
1/4	20	6.299	0.669	1.181	0.255	0.191	.5009	●	3	●	3	
5/16	18	7.087	0.787	1.378	0.318	0.238	.5010	●	3	●	3	
3/8	16	7.087	0.866	1.535	0.381	0.286	.5011	●	3	●	3	

Reduced Shank

Nominal Size ø d ₁	T.P.I.	l ₁	l ₂	inch l ₃	ø d ₂	□	Tool Identification		CU797300		CU783200	
							Rekord 2B-MULTI LS-NT2	Flutes	Enorm 2-MULTI LS-NE2	Flutes		
7/16	14	7.874	0.866	—	0.323	0.242	0.3680	.5012	●	3	●	3
1/2	13	8.819	0.984	—	0.367	0.275	0.4219	.5013	●	3	●	3
5/8	11	8.819	1.063	—	0.480	0.360	0.5313	.5015	●	3	●	3

● = In stock
★ = Allow 7 days for delivery

Product Finder

V_c

UNC

UNF

M

