

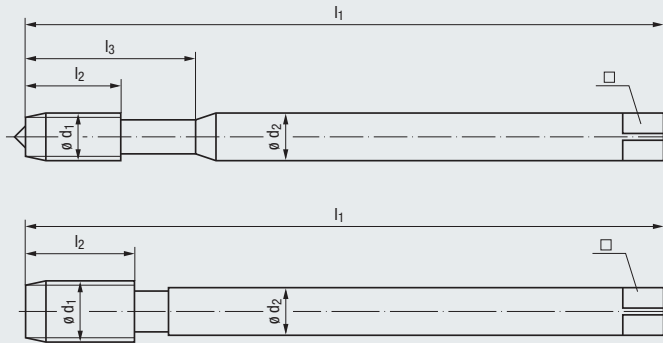
Extra Length • ANSI Shank



MULTI
Wide Material
Range



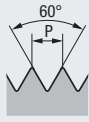
With extra long shank



Reinforced Shank
(No.6 - 3/8)

Reduced Shank
(7/16 - 5/8)

UNF



Unified Fine Thread
ASME B1.1

Class of Fit
Coating
Cutting Material
Technical Characteristics

2B	2B
NT2	NE2
HSS Extra	HSS Extra
R35	
B / 4-5	C / 2-3
E / O / P	E / O / P

Thread Depth
and Hole Shape



Applications – Material

P 1.1-4.1	P 1.1-4.1
M 1.1-2.1	M 1.1-2.1
K 1.1, 2.1	K 1.1, 2.1
K 3.1, 4.1	K 3.1, 4.1
N 1.1-1.4, 2.1-5	N 1.1-1.4, 2.1-5

Reinforced Shank

Nominal Size ø d ₁	T.P.I.	l ₁	l ₂	inch l ₃	ø d ₂	□	Tool Identification		BU797300		BU783200	
							Rekord 1B-MULTI LS-NT2	Flutes	Enorm 1-MULTI LS-NE2	Flutes		
No. 6	40	4.409	0.472	0.787	0.141	0.110	0.1181	.5039	●	3	●	3
No. 8	36	4.921	0.512	0.827	0.168	0.131	0.1378	.5040	●	3	●	3
No. 10	32	5.512	0.512	0.984	0.194	0.152	0.1614	.5041	●	3	●	3
1/4	28	6.299	0.669	1.181	0.255	0.191	0.2165	.5043	●	3	●	3
5/16	24	7.087	0.669	1.260	0.318	0.238	0.2717	.5044	●	3	●	3
3/8	24	7.087	0.709	1.535	0.381	0.286	0.3346	.5045	●	4	●	3

Reduced Shank

Nominal Size ø d ₁	T.P.I.	l ₁	l ₂	inch l ₃	ø d ₂	□	Tool Identification		CU797300		CU783200	
							Rekord 2B-MULTI LS-NT2	Flutes	Enorm 2-MULTI LS-NE2	Flutes		
7/16	20	7.874	0.866	—	0.323	0.242	0.3898	.5046	●	3	●	3
1/2	20	7.874	0.866	—	0.367	0.275	0.4528	.5047	●	3	●	4
5/8	18	7.874	0.866	—	0.480	0.360	0.5709	.5049	●	3	●	4

● = In stock
★ = Allow 7 days for delivery

Product Finder

V_c

UNC

UNF

M

