

**VA**  
Stainless Steel  
Materials



2B	2B	<b>3B</b>	<b>Oversize</b>	2B	2B	<b>3B</b>	<b>3B</b>
GLT-1	TICN	GLT-1	GLT-1	NE2	GLT-1	NE2	GLT-1
HSS Extra	HSS Extra	HSS Extra	HSS Extra	HSS Extra	HSS Extra	HSS Extra	HSS Extra
B / 4-5	B / 4-5	B / 4-5	B / 4-5	R35	R35	R35	R35
E / O / P	E / O	E / O / P	E / O / P	C / 2-3	C / 2-3	C / 2-3	C / 2-3
				E / O / P	E / O / P	E / O / P	E / O / P

Class of Fit  
Coating  
Cutting Material  
Technical Characteristics

max. 3 x d<sub>1</sub>



max. 2.5 x d<sub>1</sub>



Thread Depth  
and Hole Shape

<b>P 1.1-4.1</b>	<b>P 1.1-4.1</b>	<b>P 1.1-4.1</b>	<b>P 1.1-4.1</b>	<b>P 1.1-3.1</b>	<b>P 1.1-4.1</b>	<b>P 1.1-3.1</b>	<b>P 1.1-4.1</b>
<b>M 1.1-3.1</b>	<b>M 1.1-3.1</b>	<b>M 1.1-3.1</b>	<b>M 1.1-3.1</b>	<b>M 1.1-2.1</b>	<b>M 1.1-3.1</b>	<b>M 1.1-2.1</b>	<b>M 1.1-3.1</b>
<b>K 2.1</b>	<b>K 2.1</b>	<b>K 2.1</b>	<b>K 2.1</b>	<b>K 2.1</b>	<b>K 2.1</b>	<b>K 2.1</b>	<b>K 2.1</b>
<b>N 2.2</b>	<b>N 2.2, 2.5-6</b>	<b>N 2.2</b>	<b>N 2.2</b>				

Applications – Material

BU20C300		BU089300		BU20C310		BU20C344		BU503200		BU50C300		BU503210		BU50C310		Tool Identification		
Rekord 1B-VA GLT-1	Flutes	Rekord 1B-VA- IKZN TICN	Flutes	Rekord 1B-VA GLT-1	Flutes	Rekord 1B-VA GLT-1	Flutes	Enorm 1-VA NE2	Flutes	Enorm 1-VA GLT-1	Flutes	Enorm 1-VA NE2	Flutes	Enorm 1-VA GLT-1	Flutes	Dimens. ID	Nominal Size ø d <sub>1</sub>	T.P.I.
●	2			●	2			●	2	●	2	●	2	●	2	.5000	No. 1	64
●	2			●	2			●	2	●	2	●	2	●	2	.5001	No. 2	56
●	2			●	2			●	2	●	2	●	2	●	2	.5002	No. 3	48
●	2			●	2			●	2	●	2	●	2	●	2	.5003	No. 4	40
●	3			●	3			●	3	●	3	●	3	●	3	.5004	No. 5	40
●	3			●	3			●	3	●	3	●	3	●	3	.5005	No. 6	32
●	3			●	3			●	3	●	3	●	3	●	3	.5006	No. 8	32
●	3	●	3	●	3			●	3	●	3	●	3	●	3	.5007	No. 10	24
●	3			●	3			●	3	●	3	●	3	●	3	.5008	No. 12	24
●	3	●	3	●	3			●	3	●	3	●	3	●	3	.5009	1/4	20
●	3			●	3			●	3	●	3	●	3	●	3	.5010	5/16	18
●	3	●	3	●	3			●	3	●	3	●	3	●	3	.5011	3/8	16

CU20C300		CU089300		CU20C310		CU20C344		CU503200		CU50C300		CU503210		CU50C310		Tool Identification		
Rekord 2B-VA GLT-1	Flutes	Rekord 2B-VA- IKZN TICN	Flutes	Rekord 2B-VA GLT-1	Flutes	Rekord 2B-VA GLT-1	Flutes	Enorm 2-VA NE2	Flutes	Enorm 2-VA GLT-1	Flutes	Enorm 2-VA NE2	Flutes	Enorm 2-VA GLT-1	Flutes	Dimens. ID	Nominal Size ø d <sub>1</sub>	T.P.I.
●	3	●	3	●	3	● (+.0050)	3	●	3	●	3	●	3	●	3	.5012	7/16	14
●	3	●	3	●	3	● (+.0050)	3	●	3	●	3	●	3	●	3	.5013	1/2	13
●	3			●	3			●	3	●	3	●	3	●	3	.5014	9/16	12
●	3	●	3	●	3	● (+.0050)	3	●	3	●	3	●	3	●	3	.5015	5/8	11
●	3			●	3	● (+.0050)	3	●	3	●	3	●	3	●	3	.5016	3/4	10
●	3	●	3	●	3			●	4	●	4	●	4	●	4	.5017	7/8	9
●	3			●	3			●	4	●	4	●	4	●	4	.5018	1	8
●	3			●	3			●	4	●	4	●	4	●	4	.5019	1 1/8	7
●	4			●	4			●	4	●	4	●	4	●	4	.5020	1 1/4	7
●	4			●	4			●	4	●	4	●	4	●	4	.5021	1 3/8	6
●	4			●	4			●	4	●	4	●	4	●	4	.5022	1 1/2	6
●	4			●	4			●	5	●	5	●	5	●	5	.5023	1 3/4	5
●	4			●	4			●	5	●	5	●	5	●	5	.5024	2	4 1/2

● = In stock  
★ = Allow 7 days for delivery

1) Tool Identification = BU20C343

Product Finder

V<sub>c</sub>

UNC

UNF

UNEF

UN-8

MF

NPSM/NPSC

NPSF

Rp (BSPP)

G

NPT

NPTF

Rc (BSPT)

STI

SELF-LOCK

Accessories

Tech. Info

