

## PRECISION TORQUE

There are times when being obsessive is a real virtue - like when you're designing and building torque wrenches. Just consider what these tools are asked to do. When a wrench tightens a bolt the rotational force, or torque, actually causes the bolt to stretch a bit as the threads seat tightly against one another. The trick is to put enough force on the threads that the bolt won't work loose, yet not enough that you risk cracking the metal. This "tolerance" range can be quite narrow, and staying within it may be the difference between a smooth running machine and one stopped dead in its tracks. In the case of military equipment or an aircraft it can literally be a matter of life and death. A torque wrench has to make sure that fasteners are tightened within their tolerance range, and it has to continue doing so even after many uses.

Because they're so important, we spare no effort to make our wrenches accurate. We manufacture wrench parts from high-grade steel, then heat treat critical parts to make them even more durable and wear-resistant. Then we assemble them according to the most precise manufacturing specs.

Our workhorse torque wrench is the easy-to-use micrometer or "click" style wrench, and a great example of our attention to detail is that wrench's internal spring. The spring holds the wrench's tang, tilt block and plunger in place until the set torque is reached, after which those components snap off center with a "click" that the user can hear and feel. A worn spring will throw a wrench out of calibration, so Proto goes to great lengths to manufacture springs that keep their original shape over tens of thousands of uses.

Proto ${ }^{\circledR}$ micrometer torque wrenches are offered in three different product series: "C" series wrenches are designed for normal torque applications in industrial and manufacturing settings while "CX" series wrenches are calibrated for use where extreme precision and accuracy is required, such as in aerospace, aviation, and military applications. The CXCERT series wrenches include documents certifying N.I.S.T. (National Institute of Standards and Technology) traceability.

Other features include:

- Scales with metric and English numbers on select models.
- A positive locking mechanism that tells users when they have locked in the desired torque.
- A thin head design that fits into tight areas.
- Long handles, which let the user reach the set torque using less force.
- A large, comfortable-to-use grip.

These wrenches are calibrated to $\pm 3 \%$ of torque setting clockwise and $\pm 6 \%$ of the torque setting counterclockwise at $20 \%$ to $100 \%$ of full scale. You can also special order models certified to $+/-2 \%$ in the clockwise direction. Pre-set torque wrenches are also available on special request, and are ideal for assembly work where torque requirements stay constant.

In addition, we make a number of other torque products, for applications ranging from general manufacturing to engine maintenance. These products include Electronic Torque Wrenches, Dial Torque Wrenches, and even Torque Screwdrivers. We also have full-featured electronic Torque Meters and transducers.

## PRODUCT FEATURES AND BENEFITS

## MICROMETER TOROUE WRENCHES

- $1 / 4^{\text {" to }} 1$ " drives available, in ratchet and fixed head styles.
- Torque ranges from 10 in . lb. to 2,000 ft. Ib., and 16-800 Newton meters.
- Positive locking mechanism makes it easy to dial and lock in the desired torque.
- Calibrated to $\pm 3 \%$ of the torque setting clockwise and $\pm 6 \%$ of the torque setting counterclockwise at $20 \%$ to $100 \%$ of full scale.
- Micrometer wrenches certified to $\pm 2 \%$ in the clockwise direction may be special ordered.
- Pre-set wrenches also available as special order.
- Accuracy meets or exceeds ASME B107.14M-1994.


## DIAL TORQUE WRENCHES

- Accuracy of $\pm 4 \%$ of torque reading from $20 \%$ to $100 \%$ of full scale both directions. Meets or exceeds ASME B107.14M-1994
- Certified models may be special ordered. They are traceable to the National Institute of Standards and Technology.
- Torsion drive design provides exceptional accuracy independent of hand position on the handle and will withstand up to $25 \%$ accidental overload without losing calibration.
- Models up to and including 600 ft . Ib. include a memory needle that pinpoints peak torque attained.
- Dual scale allows quick, easy torque readings in either English or Metric values.
- Large, easy-to-read dials are protected by metal guards.
- Secure bezel design with integral steel guard for dial protection.


## TOROUE MULTIPLIERS

- Help reduce the effort needed to generate high torque.
- Proto offers multipliers with maximum outputs ranging from 750 ft . Ibs. to 8, 000 ft . lbs.


## TOROUING TIPS

All Proto ${ }^{\oplus}$ torque wrenches come with detailed use instructions and a wrench calibration form except for J6060A, J6023 and J6025. Some general tips include the following:

- Use a smooth steady pull, holding the wrench at the center of the grip.
- When the torque preset is reached, take pressure off of the handle. The wrench will automatically reset itself.
- Do not continue to pull the wrench after reaching the torque pre-set, as this could damage the part being torqued.
- When not in use, set the torque wrench to the $20 \%$ setting on the primary scale.
- Assemblies held together by a number of fasteners should be tightened a little at a time.
- Never use a torque wrench on an already-tightened nut.
- Choose a torque multiplier that has enough reserve capacity to loosen the fasteners you have tightened. Break-out torques are usually much greater than the make torque (on average $11 / 2-2$ times greater than the make torque value).
- When using a torque multiplier, a torque wrench should be used for applying input torque (tightening) or break-out torque (loosening) in order to determine when proper output torque has been achieved. Never use an impact wrench on a torque multiplier.
- The output shear drive is designed to twist off if the torque multiplier's maximum output capacity is exceeded by 3-10\%.
- When selecting a multiplier for production application, select one that will be used at about $50 \%$ of the multiplier's maximum rated capacity.
- It is recommended that all torque wrenches be recalibrated at least once a year - or more depending on usage.

- Proto offers certified recalibration and maintenance service for all our torque wrenches. For more information about Proto® services, please contact our customer service center at 1-800-800-TOOL, (2195 East View Parkway, Suite \#103, Conyers, GA 30013)
- Use safety goggles. Serious eye injury is possible.
- Do not use cheater bars, hammers, or any other damaging object.
- Do not exceed rated torque capacity of wrench.
- Do not use a torque wrench to break fasteners loose.
- Pull the wrench toward you. Do not push.
- Do not use torque multipliers with impact wrenches.


## TOROUE ADAPTER USAGE

## HOW TO USE PROTO ${ }^{\circledR}$ TOROUE ADAPTERS

Proto ${ }^{\oplus}$ torque adapters are designed with a center-to-center dimension of 2". This means that the distance from the center of the square drive of the mating torque wrench to the center of the fasteners is exactly 2 ". This constant dimension serves to simplify the process of calculating the torque applied.

The steps as required to calculate torque when using a Proto® torque adapter are as follows:
(1) Determine the amount of torque required to properly set the fastener
(2) Determine the length of the torque wrench from the center of the grip to the center of the square drive (remember that this changes as you adjust the torque wrench setting).
(3) Multiply the amount of torque you are trying to apply (1) by the length of the torque wrench from (2) above.
(4) Add 2 " for the torque adapter length to (2).
(5) Divide the result from (3) by the result from (4). The result is the torque wrench setting required to properly torque the fastener.

For example, you want to torque a grade 8 fastener with a thread diameter of $38^{\prime \prime}$ and a hex size of $9 / 16$ ", using a Proto ${ }^{\circ} 6006 \mathrm{AB}$ torque wrench.
(1) From the Standard Torque Value Chart in the Proto catalog, the recommended bolt torque is 47 foot-pounds.
(2) The 6006 AB torque wrench dimension is $10^{\prime \prime}$.
(3) The torque, 47 foot-pounds, multiplied by the length of 10 inches is 470 .
(4) Adding 2 " for the torque adapter to the torque wrench length of $10^{\prime \prime}$ equals $12^{\prime \prime}$.
(5) Dividing 470 by 12 results in a torque wrench setting of 39 foot-pounds. This will result in the desired 47 foot-pounds at the fastener.

Following this procedure results in an accuracy of W2\% (added to the accuracy of the torque wrench it becomes W6\% total). For greater accuracy, another iteration can be performed using a measurement of the torque wrench from the center of the grip (set at 39 foot-pounds) to the center of the square drive.

| CLASS | $\begin{array}{\|l\|} \hline \text { PROOF } \\ \text { LOAD } \\ \text { MPa } \end{array}$ | Dia (in.) | $\left\|\begin{array}{c} \mathrm{M} 1.6 x 0.35 \\ (0.063) \end{array}\right\|$ | $\begin{aligned} & \text { M2x0.4 } \\ & (0.079) \end{aligned}$ | $\begin{gathered} \mathrm{M} 2.5 \times 0.45 \\ (0.098) \end{gathered}$ | $\begin{aligned} & \text { M3x0.5 } \\ & (0.118) \end{aligned}$ | $\begin{gathered} \text { M3.4x0.6 } \\ (0.138) \end{gathered}$ | $\begin{aligned} & M 4 \times 0.7 \\ & (0.157) \end{aligned}$ | $\begin{aligned} & M 5 x 0.8 \\ & (0.197) \end{aligned}$ | $\begin{aligned} & \text { M6.3x1 } \\ & (0.248) \end{aligned}$ | $\begin{aligned} & \text { M8x1.25 } \\ & (0.315) \end{aligned}$ | $\begin{aligned} & \text { M10x1.5 } \\ & (0.394) \end{aligned}$ | $\begin{array}{\|c} \mathrm{M} 12 \times 1.75 \\ (0.472) \\ \hline \end{array}$ | M14x2 (0.551) | M16x2 <br> (0.630) | $\begin{aligned} & M 20 \times 2.5 \\ & (0.787) \end{aligned}$ | M24x3 <br> (0.945) | $\begin{gathered} \text { M30x3.5 } \\ (1.181) \end{gathered}$ | $\begin{aligned} & \text { M36x4 } \\ & (1.417) \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4.6 | 225 |  |  |  |  |  |  |  | 3.20 | 5.09 | 8.24 | 13.10 | 19.00 | 25.90 | 35.30 | 55.10 | 79.40 | 126.00 | 184.00 |
| 4.8 | 310 |  | 0.39 | 0.64 | 1.05 | 1.56 | 2.10 | 2.72 | 4.40 | 7.01 | 11.30 | 18.00 | 26.10 | 35.70 | 48.70 |  |  |  |  |
| 5.8 | 380 |  |  |  |  |  |  |  | 5.40 | 8.59 | 13.90 | 22.00 | 32.00 | 43.70 | 59.70 | 93.10 | 134.00 |  |  |
| 8.8 | 600 |  |  |  |  |  |  |  |  |  |  |  |  |  | 94.20 | 147.00 | 212.00 | 337.00 | 490.00 |
| 9.8 | 650 |  | 0.83 | 1.35 | 2.20 | 3.27 | 4.41 | 5.71 | 9.23 | 14.70 | 23.80 | 37.70 | 54.80 | 74.80 | 102.00 |  |  |  |  |
| 10.9 | 830 |  |  |  |  |  |  |  | 11.80 | 18.80 | 30.40 | 48.10 | 70.00 | 95.40 | 130.00 | 203.00 | 293.00 | 466.00 | 678.00 |
| 12.9 | 970 |  | 1.23 | 2.01 | 3.29 | 4.88 | 6.58 | 8.52 | 13.80 | 21.90 | 35.50 | 56.30 | 81.80 | 112.00 | 152.00 | 238.00 | 342.00 | 544.00 | 792.00 |

CONVERSION GUIDANCE
Class 4.6 is approximately equal to SAE Grade 1, and ASTM A307, Grade A.
Class 5.8 is approximately equal to SAE Grade 2.
Class 8.8 is approximately equal to SAE Grade 5, and ASTM A449.
Class 9.8 has properties approximately 9 percent stronger than SAE Grade 5, and ASTM A449.
Class 10.9 is approximately equal to SAE Grade 8, and ASTM A354, Grade BD.

STANDARD TORQUE VALUE VS PROTO® MICROMETER TORQUE WRENCH OFFERING

| FASTENER DIAMETER INCHES | $\begin{array}{r} \text { TOR } \\ \text { FT- } \\ \text { GRADE } \\ 5 \square \\ \hline \end{array}$ | UE <br> GRADE <br> 8 | $\begin{aligned} & \text { J6061C } \\ & \text { J6062C } \\ & \text { J6063C } \\ & \text { J6064C } \end{aligned}$ | J6005C <br> J6006C <br> J6008C <br> J6065C <br> J6066C | J6012C | J6015C J6016C J6068C | J6013C J6014C J6072C | J6018AB | $\begin{aligned} & \text { J6017B } \\ & \text { J6020AB } \end{aligned}$ | J6022B | J6023 | J6025 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1/4 | 10 | 14 | 1 |  |  |  |  |  |  |  |  |  |
| 5/16 | 19 | 29 |  | A 1 | 4 |  |  |  |  |  |  |  |
| 3/8 | 33 | 47 |  |  | 4 | 4 |  |  |  |  |  |  |
| 7/16 | 54 | 78 |  | $\checkmark$ | $\downarrow$ |  | 4. | 4 |  |  |  |  |
| 1/2 | 78 | 119 |  | $V$ | $V$ | $\downarrow$ |  | 1 |  |  |  |  |
| 9/16 | 114 | 169 |  |  |  | $\downarrow$ |  |  | 4 | 4 |  |  |
| 5/8 | 154 | 230 |  |  |  |  | $\downarrow$ | $\downarrow$ | 4 | 4 | 4 |  |
| 3/4 | 257 | 380 |  |  |  |  |  | 1 |  |  | 1 |  |
| 7/8 | 382 | 600 |  |  |  |  |  |  | $\checkmark$ | $\downarrow$ |  | 4 |
| 1 | 587 | 900 |  |  |  |  |  |  | $\downarrow$ | $\checkmark$ | $\checkmark$ | 1 |
| 1-1/8 | 794 | 1430 |  |  |  |  |  |  |  |  | $\downarrow$ |  |
| 1-1/4 | 1105 | 1975 |  |  |  |  |  |  |  |  |  | 1 |
| 1-3/8 | 1500 | 2650 |  |  |  |  |  |  |  |  |  |  |
| 1-1/2 | 1775 | 3200 |  |  |  |  |  |  |  |  |  | 1 |
| CAUTION |  |  |  |  |  |  |  |  |  |  |  |  |
| There are many varying factors which affect torque. The above estimated torque calculations are only offered as a guide. |  |  |  |  |  |  |  |  |  |  |  |  |

## Precision Torque

## MICROMETER TORQUE WRENCH - RATCHETING HEAD

- In / Lbs.
-Calibrated to +/-3\% clockwise direction and +/- 6\% counter clockwise direction at $20 \%$ to $100 \%$ of full scale.
-Calibration is accomplished by manually loading the torque wrench.
- Manufactured to meet standard industrial torque applications such as general industry, heavy equipment and maintenance.

| Produc ID No. | $\begin{aligned} & \text { Drive } \\ & \text { Size } \\ & \hline \end{aligned}$ | Min. | Max. | Increments | gth | Head Width | Head Depth | Weight lbs. | Storage Case | Ratchet Repair Kit | ASME <br> Spec. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6060A | 1/4 Inch | 10 in . lbs. | 50 in . lbs. | 1 in . lbs. | 9-1/2" | 1-1/16" | 7/8" | 1.2 lbs . | J6006PBF | J6062RK | B107.14M |
| J6062C | 1/4 Inch | 40 in . lbs. | 200 in . lbs. | 1 in . lbs. | 11-7/8" | 1-1/32" | 3/4" | 2.6 lbs . | J6006PBF | J6062RK | B107.14M |
| J6064C | 3/8 Inch | 40 in . lbs. | 200 in . lbs. | 1 in . lbs. | 11-7/8" | 1-1/32" | 7/8" | 2.6 lbs . | J6006PBF | J6064RK | B107.14M |
| J6066C | 3/8 Inch | 200 in . lbs. | 1000 in . lbs. | 5 in . lbs. | 15-1/2" | 1-7/16" | 1-1/64" | 3 lbs . | J6006PBF | J6006RK | B107.14M |
| J6068C | 1/2 Inch | 360 in . lbs. | 1800 in. lbs. | 10 in . lbs. | 21-1/2" | 1-7/8" | 1-13/32" | 5 lbs . | J6014PBF | J6014RK | B107.14M |
| J6072C | 1/2 Inch | 600 in. lbs. | 3000 in. lbs. | 10 in . lbs. | 27-1/8" | 1-7/8" | 1-13/32" | 5.9 lbs . | J6014PBF | J6014RK | B107.14M |

## MICROMETER TORQUE WRENCH - FIXED HEAD

- In / Lbs.
-Calibrated to $+/-3 \%$ clockwise direction and $+/-6 \%$ and counter clockwise direction at $20 \%$ to $100 \%$ of full scale.
-Calibration is accomplished by manual loading the
 torque wrenches.
- Manufactured to meet standard industrial torque applications, general industry, heavy equipment, and maintenance.

| Product | Drive | Torque Range |  |  |  | Head | Head | Weight | Storage |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | ASME

## Precision Torque

## MICROMETER TORQUE WRENCH - RATCHETING HEAD

- Ft / Lbs.
-Calibrated to +/- $3 \%$ clockwise direction and $+/-6 \%$ counter clockwise at $20 \%$ to $100 \%$ of full scale.
-Calibration is accomplished by manual loading the torque wrenches.

- Manufactured to meet standard industrial torque applications, general industry, heavy equipment, and maintenance.

| Product | Drive | Torque Range |  |  |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Head | Head | Weight | Storage | Ratchet | ASME |  |  |  |  |
| ID No. | Size | Min. | Max. | Increments Length | Width | Depth | lbs. | Case | Repair Kit |

## MICROMETER TORQUE WRENCH - RATCHETING HEAD

- Metric.
-Calibrated to +/- 3\% clockwise direction and +/- $6 \%$ counter clockwise direction at $20 \%$ to $100 \%$ of full scale.
-Calibration is accomplished by manual loading the torque wrenches.
- Manufactured to meet standard industrial torque applications, general industry, heavy equipment, and maintenance.

| Product ID No. | Drive Size | $\begin{aligned} & \text { Torque } \\ & \text { Min. } \end{aligned}$ | Range Max. | Increments | Length | Head Width | Head <br> Depth | Weight lbs. | Storage Case | Ratchet Repair Kit | $\begin{aligned} & \text { ASME } \\ & \text { Spec. } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6006NMC | $3 / 8$ Inch | 16 Nm | 80 Nm | . 5 Nm | 15-1/2" | 1-7/16" | 1-1/64" | 3 lbs . | J6006PB | 600 | B107.14M |
| J6006MC | 3/8 Inch | 16 Nm | 80 Nm | . 5 Nm | 15-1/2" | 1-7/16" | 1-1/64" | 3 lbs . | J6006PBF | J6006RK | B107.14M |
| J6016NMC | $1 / 2$ Inch | 40 Nm | 200 Nm | 1 Nm | 21-1/2" | 1-7/8" | 1-13/32" | 5 lbs . | J6014PBF | J6014RK | B107.14M |
| J6014NMC | $1 / 2$ Inch | 70 Nm | 350 Nm | 1 Nm | 27-1/8" | 1-7/8" | 1-13/32" | 5.9 lbs . | J6014PBF | J6014RK | B107.14M |
| J6014MC | $1 / 2$ Inch | 70 Nm | 350 Nm | 1 Nm | 27-1/8" | 1-7/8" | 1-13/32" | 5.9 lbs . | J6014PBF | J6014RK | B107.14M |
| J6016MC | 1/2 Inch | 40 Nm | 200 Nm | 1 Nm | 21-1/2" | 1-7/8" | 1-13/32" | 5 lbs . | J6014PBF | J6014RK | B107.14M |
| J6020NM | 3/4 Inch | 120 Nm | 800 Nm | 4 Nm | 41-9/16" | 2-5/8" | 2-1/16" | 15.5 lbs . | J6007PBF | J6018RK | B107.14M |

## Precision Torque

MICROMETER TORQUE WRENCH - FIXED HEAD
-Ft/ Lbs.
-Calibrated to +/- $3 \%$ in clockwise direction and +/- $6 \%$ counter clockwise direction at $20 \%$ to $100 \%$ of full scale.
-Calibration is accomplished by manual loading the torque wrenches.


- Manufactured to meet standard industrial torque applications, general industry, heavy equipment, and maintenance.

| Product ID No. | Drive <br> Size | Torque Min. | Max. | Increments | Length | Head Width | Head Depth | Weight lbs. | Storage Case | ASME <br> Spec. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6005C | 3/8 Inch | 16 ft l lbs. | $80 \mathrm{ft}. \mathrm{lbs}$. | 0.5 ft l lbs. | 15-13/54" | 55/64" | 7/8" | 3 lbs . | J6006PBF | B107.14M |
| J6013C | 1/2 Inch | 50 ft . lbs. | 250 ft . lbs. | 1 ft . lbs. | 26-23/32" | 1-1/8" | 1-7/32" | 5.9 lbs . | J6014PBF | B107.14M |
| J6015C | 1/2 Inch | 30 ft . lbs. | 150 ft . lbs. | 1 ft . lbs. | 21-1/8" | 1-1/8" | 1-7/32" | 5 lbs . | J6014PBF | B107.14M |
| J6017B | 3/4 Inch | 120 ft . lbs. | 600 ft . lbs. | 2 ft l lbs. | 41-11/64" | 1-7/8" | 1-7/8" | 15.5 lbs . | J6007PBF | B107.14M |

## MICROMETER TORQUE WRENCH - FIXED HEAD

- In / Lbs.
-Calibrated to $+/-3 \%$ clockwise direction and $+/-6 \%$ counter clockwise direction.
-Calibration is accomplished by mechanical loading of each wrench in a horizontal position, and performing a three click test at $20 \%, 60 \%$ and $100 \%$ of maximum instrument capacity.
- Manufactured to meet precision/highly accurate applications such as military and aerospace.

| Product ID No. | Size | Torque Range |  |  | Length | Head Width | Head Depth | Weight lbs. | Storage Case | TO Spec |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6061CX | 1/4 In | 40 in. | 200 in | 1 in . lbs | 11-45/64" | 25/32" | 3/4" | 2.6 lbs . | J600 | т033K6-4-2193-1 |
| J6063CX | 3/8 Inc | 40 in. | 200 in | 1 in . lbs | 11-45/64" | 25/32" | 7/8" | 2.6 lbs . | J600 | т033К6-4-2193-1 |
| J6065C | 3/8 In | 20 | 1000 | in. Ib | 15-13/64" | 55/64" | 7/8" | 3 lbs . | 600 | 333K6-4-2 |

## Precision Torque

## MICROMETER TOROUE WRENCH - RATCHETING HEAD

- In / Lbs.
-Calibrated to $+/-3 \%$ in clockwise direction and $+/-6 \%$ in counter clockwise direction.
-Calibration is accomplished by mechanical loading of each wrench in a horizontal position, and performing a three click test at $20 \%, 60 \%$ and $100 \%$ of maximum instrument capacity.

- Manufactured to meet precision/ highly accurate applications such as military and aerospace.

| ID No. | Drive Size | Torque Range |  |  |  | Head Width | Head <br> Depth | Weight Storage lbs. Case |  | Ratchet Repair Kit Spec. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6062CX | 14 Inch | 40 in . | 200 | in. 1 l | 11-7/8" | 1-1/32" | 3/4" | 2.6 lbs. |  | J6062RK | Т033К6-4-2193-1 |
| J6064CX | 3/8 Inch | 40 in . | 200 in | 1 in . lb. | 11-7/8" | 1-1/32" | 7/8" | 2.6 lbs. | J6006 | 6064RK | ТОЗЗК6-4-2193-1 |
| J6066CX | 3/8 Inch | 200 in | 1000 | $5 \mathrm{in} . \mathrm{lb}$. | 15-1/2" | 1-7/16" | 1-1/64" | 3 lbs . | J6006PBF | 006 | ТОЗЗК6-4-21 |
| J6072 | 12 |  | 300 | in | 27-1/8" | 1-7/8" | 1-13/3 | 5.9 | 01 | J6014RK | ТОЗ3К6 |

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- Ft / Lbs.
- Calibrated to $+/-3 \%$ in clockwise direction and $+/-6 \%$ counter clockwise direction.
- Calibration is accomplished by mechanical loading each wrench in a horizontal position and performing a three click test at $20 \%, 60 \%$ and $100 \%$ of maximum instrument capacity.
- Manufactured to meet precision/highly accurate applications such as military and aerospace.

| Product ID No. | Drive <br> Size | Torque Range |  |  |  | Head Width | Head <br> Depth | Weight lbs. | Storage Case | Ratchet <br> Repair Kit Spec. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6006CX | 3/8 Inch | 16 ft . lbs. | 80 ft l lbs. | 0.5ftlos. | 15-1/2" | 1-7/16" | 1-1/64" | 3 lbs . | J600 | 6006RK | Т0з3К6-4-2193-1 |
| J6008CX | 1/2 Inch | 16 ft . lbs. | 80 ft l lbs. | 0.5 ft . lbs. | 15-1/2" | 1-7/16" | 1-7/32" | 3 lbs . | J6006PBF | J6008RK | ТОЗЗК6-4-2193-1 |
| J6014CX | 1/2 Inch | 50 ft . lbs. | 250 ft . lbs. | 1 ft . lbs. | 27-1/8" | $1-7 / 8^{\prime \prime}$ | 1-13/32" | 5.9 lbs . | J6014PB | J6014RK | Т033К6-4-2193-1 |
| J6016CX | 1/2 Inch | 30 ft . lbs. | 150 ft . lbs. | 1 ft . lbs. | 21-1/2" | $1-7 / 8{ }^{\prime \prime}$ | 1-13/32" | 5 lbs . | J6014PBF | J6014RK | ТОЗЗК6-4-2193-1 |
| J6018CX | 3/4 Inch | 60 ft l lbs. | 300 ft . lbs. | 2 ft . lbs. | 32-23/32" | 2-5/8" | 2-1/16" | 14 lbs . | J6007PB | J6018RK | Т033К6-4-2193-1 |
| J6020CX | 3/4 Inch | 120 ft . lbs | 600 ft . lbs. | 2 ft . lbs. | 41-9/16" | 2-5/8" | 2-1/16" | 15.5 lbs. | J6007PBF | J6018RK | ТОЗЗК6-4-2193-1 |

## Precision Torque

## MICROMETER TORQUE WRENCH - FIXED HEAD

- In / Lbs.
- Calibrated to $+/-3 \%$ in clockwise direction and +/- $6 \%$ in counter clockwise direction.
-Calibration is accomplished by mechanical loading of each wrench in a horizontal position, and performing a three click test at $20 \%, 60 \%$ and $100 \%$ of maximum instrument capacity.
- Certification documents traceable to N.I.S.T. (National Institute of Standards and Technology).
- Manufactured to meet precision/highly accurate applications such as military and aerospace.

| Product | Drive | Torque Range |  | Head | Head Weight Storage |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| ID No. | Size | Min. | Max. | Increments Length | Width Depth Ibs. | Case | Spec. |

J6061CXCERT $1 / 4$ Inch 40 in. lbs. 200 in. lbs. 1 in. lbs. J6063CXCERT $3 / 8$ Inch 40 in. lbs. 200 in. lbs. 1 in . lbs.
J6065CXCERT $3 / 8$ Inch 200 in . lbs. 1000 in . lbs. 5 in . lbs.

11-45/64" 25/32" 3/4"
11-45/64" 25/32" 7/8"
15-13/64" 55/64" 7/8"
2.6 lbs. J6006PBF TO33K6-4-2193-1
2.6 lbs. J6006PBF TO33K6-4-2193-1

3 lbs. J6006PBF T033K6-4-2193-1

## MICROMETER TORQUE WRENCH - RATCHETING HEAD

- In / Lbs.
- Calibrated to $+/-3 \%$ in clockwise direction and +/- 6\% in counter clockwise direction.
-Calibration is accomplished by mechanical loading of each wrench in a horizontal position, and performing a three click test at $20 \%, 60 \%$ and $100 \%$ of maximum instrument capacity.
- Certification documents traceable to N.I.S.T. (National Institute of Standards and Technology).
- Manufactured to meet precision/highly accurate applications such as military and aerospace.

| Product | Drive | Torque Range |  |  | Head | Head | Weight | Storage | Ratchet |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| ID No. | Size | Min. | Max. | Increments Length | Width | Depth | lbs. | Case | Repair Kit |
| Inec. |  |  |  |  |  |  |  |  |  |

## Precision Torque

## MICROMETER TORQUE WRENCH - RATCHETING HEAD

- Ft / Lbs.
-Calibrated to +/- 3\% in clockwise direction and +/- $6 \%$ in counter clockwise direction.
-Calibration is accomplished by mechanical loading of each wrench in a horizontal position, and performing a three click test at $20 \%, 60 \%$ and $100 \%$ of maximum instrument capacity.
- Certification documents traceable to N.I.S.T. (National Institute of Standards and Technology).
- Manufactured to meet precision/highly accurate applications such as military and aerospace.

| Product | Drive | Torque Range |  |  | Head | Head | Weight | Storage | Ratchet |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| ID No. | Size | Min. | Max. | Increments Length | Width | Depth | lbs. | Case | Repair Kit |

## FOOT POUND TORQUE WRENCH - FIXED HEAD

- Includes an extension handle.
- Torque wrench is 40 " long. Weight and over all length are for torque wrench with the extension handle.
- Packaged in a metal box for easy storage.
- Calibrated $\pm 3 \%$ of torque reading clockwise and $\pm 6 \%$ counter clockwise at $20 \%$ to $100 \%$ of full scale.
-Certified wrenches to $\pm 2 \%$ one direction are available upon request.

| Product | Drive | Torque Range |  | Head Head Weight | ASME |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| ID No. | Size | Min. | Max. | Increments Length | Width Depth | lbs. | Spec. |



## FOOT POUND TORQUE WRENCH - FIXED HEAD

- Includes two extension handles, each 43 " long.
- Torque wrench is $34-1 / 4^{\prime \prime}$ long. Weight and overall length are for torque wrench assembled with both extension handles.
-Calibrated $\pm 3 \%$ of torque reading clockwise and $\pm 6 \%$ counter clockwise at $20 \%$ to $100 \%$ of full scale.
-Certified wrenches to $\pm 2 \%$ one direction are available upon request

| Product Drive ID No. Size |  | Torque Range |  |  |  | Head | Head | Weight lbs. | ASME Spec. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Min. | Max. | Increments | Length |  | Depth |  |  |
| J6025 | 1 Inch | 400 ft | 2000 ft | 10 ft l lbs. | 107-1/2" | 3-1/16" | 4-1/8" | 53.1 lbs . | B107.14M |

## Precision Torque

## TORQUE SCREWDRIVER - INCH OUNCE

- Calibrated to $\pm 6 \%$ of torque reading, clockwise at $20 \%$ to $100 \%$ of full scale.
- 1/4" Square to 1/4" Hex Adapter included for use with insert bits.
- Packaged in blow molded plastic box for protection and easy storage.


| Product | Torque Range |  | Graduations |  | Drive |
| :--- | :--- | :--- | :--- | :--- | :--- |

## TORQUE SCREWDRIVER - INCH POUND

- Calibrated to $\pm 6 \%$ of torque reading, clockwise at $20 \%$ to $100 \%$ of full scale.
- 1/4" Square to $1 / 4^{\prime \prime}$ Hex Adapter included for use with insert bits.
- Packaged in blow molded plastic box for protection and easy storage.


| Product | Drive | Torque Range |  | Graduations |  | Weight ASME |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :---: |
| ID No. | Size | in. - lbs. | in. - lbs. | Length | lbs. | Spec. |  |
| J6106 | $1 / 4$ Inch $7-36$ | 1 in. - lbs. | $7-3 / 16^{\prime \prime}$ | .8 lbs | B107.14M |  |  |
| J6106CERT | $1 / 4$ Inch | $7-36$ | 1 in. - lbs. | $7-3 / 16^{\prime \prime}$ | .8 lbs | B107.14M |  |

## Precision Torque

## DIAL TORQUE WRENCH INCH POUND/CENTIMETER KILOGRAM

$\bullet 0-30 \mathrm{in}$./lb thru 0-600 in./lb / 0-35 cm thru 0-700 cm kg.

- Includes protective blow molded box
- Accurate to $\pm 4 \%$ of torque reading in both directions at $20 \%$ to $100 \%$ of full scale.
-Torsion drive design - - accuracy not effected by hand position.
-Dual scale (English/metric) with clockwise and counterclockwise operation - - fewer wrenches needed to complete job.
- Memory needles are standard on all wrenches except electric light models.

- Easy-to-read, high contrast scale.

| Product ID No. | Drive <br> Size | Torque Range |  | aduations |  |  | Weight lbs. | ASME Spec. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | English | Metric | English | Metric | Length |  |  |
| J6168F | 1/4 Inc | 0-30 in./lb | $0-35 \mathrm{cmkg}$ | . 5 in./lb | 1 cmkg | $10^{\prime \prime}$ | 1.0 | B107.14 |
| J6169F | 1/4 Inch | $0-75$ in./lb | $0-90 \mathrm{cmkg}$ | $1 \mathrm{in} . / / \mathrm{l}$ | 2 cmkg | 10 | 1.4 lbs. | B107.14M |
| J6177F | 3/8 Inch | 0-250 in./lb | $0-280 \mathrm{cmkg}$ | $5 \mathrm{in} . / / \mathrm{l}$ | 5 cmkg | 10 | 1.3 lb | B107.14M |
| J6181F | 3/8 Inch | $0-600 \mathrm{in}$./lb | 0-700cmkg | $10 \mathrm{in} . / \mathrm{lb}$. | 20 cmkg | 10 | 2.2 lbs | B107.14 |

## DIAL TORQUE WRENCH FOOT POUND/METER KILOGRAM

-0-50 ft/lb thru 0-2000 ft/lb $/ 0-7 \mathrm{mkg}$ thru 0-280 mkg.

- Accurate to $\pm 4 \%$ of torque reading in both directions at $20 \%$ to $100 \%$ of full scale.
-Torsion drive design - accuracy not effected by hand position.
-Dual scale (English/metric) with clockwise and counterclockwise operation - - fewer wrenches needed to complete job.
- Memory needles are standard on all wrenches except electric light models.
- Electric light and buzzer on 1000 ft .lb. and 2000 ft.Ib models.
-Easy-to-read, high contrast scale.
- J6133F and J6141F include 1 Extension Handle.
- J6149F includes 5 Extension Handles.

| Product ID No. | Torque Range |  | Graduations |  | Drive |  | Weight lbs. | ASME <br> Spec. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | English | Metric | English | Metric | Size | Length |  |  |
| J6113F | 0-50 ft/lb | 0-7mkg | $1 \mathrm{ft} / \mathrm{lb}$. | . 2 mkg | 3/8 Inch | 14-7/8" | 2.21 lbs . | B107.14M |
| J6121F | $0-175 \mathrm{ft} / \mathrm{l}$ | 0-24mkg | $5 \mathrm{ft/b}$ | . 5 mkg | 1/2 Inch | 21-1/2" | 4.01 lbs . | B107.14M |
| J6125F | 0-250 ft/l | $0-35 \mathrm{mkg}$ | $5 \mathrm{ft} / \mathrm{l}$ | 1 mkg | 1/2 Inch | 21-1/2" | 3.8 lbs. | B107.14M |
| J6133F | 0-600 tt/l | 0-80mkg | $10 \mathrm{ft} / \mathrm{lb}$ | 2 mkg | 3/4 Inch | 46-1/2" | 9.91 lbs . | B107.14M |
| J6134F | 0-350 ft/l | n/a | $10 \mathrm{ft} / \mathrm{l}$ | n/a | 3/4 Inch | 27-7/8" | 7.1 lbs. | B107.14M |
| J6141F | 0-1000 ft/b | $0-140 \mathrm{mkg}$ | $20 \mathrm{ft/lb}$ | 2.5 mkg | 1 Inch | 74-1/4" | 27.0 lbs . | B107.14M |
| J6149F | $0-2000 \mathrm{ft} / \mathrm{lb}$ | $0-280 \mathrm{mkg}$ | $40 \mathrm{ft} / \mathrm{l}$ | 5 mkg | 1 Inch | 110-3/4" | 48.0 lbs . | B107.14M |

## Precision Torque

## DIAL TORQUE WRENCH - NEWTON METER/INCH POUND, FOOT POUND

$\bullet 0-10 \mathrm{Nm}$ thru 0-250 Nm / 0-250 in. Ib. thru 0-175 ft. Ib.

- Accurate to $\pm 4 \%$ of torque reading in both directions at $20 \%$ to 100\% of full scale.
- Torsion drive design - - accuracy not effected by hand position.
- Dual scale (Metric/English) with clockwise and counterclockwise operation - - fewer wrenches needed to complete job.
- Memory needles are standard on all wrenches except electric light models.
- Easy-to-read, high contrast scale.

| Product | Torque Range |  | Graduations |  | Drive |  | Weight lbs. | ASME <br> Spec. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ID No. | Nm | English | Nm | English | Size | Length |  |  |
| J6169NMF | 0-10 Nm | $0-250 \mathrm{in}$. lb. | . 2 Nm | 1 in . lb. | 1/4 Inch | 10 | 1.3 | B107.14M |
| J6177NMF | 0-30 Nm | $0-250 \mathrm{in}$. lb. | . 5 Nm | 5 in . lb. | 3/8 Inch | 10 | 1.5 | B107.14M |
| J6113NMF | $0-70 \mathrm{Nm}$ | 0-50 ft. lb. | 2 Nm | 1 ft . lb. | 3/8 Inch | 14-7/8" | 2.1 | B107.14M |
| J6121NMF | 0-250 Nm | 0-175 ft. lb. | 5 Nm | 5 ft . lb. | 1/2 Inch | 21-1/2" | 4.0 | B107.14M |

## ELECTRONIC TOROUE WRENCH

- Extended operation range and $\mathrm{ft}-\mathrm{lb}, \mathrm{In}-\mathrm{lb}$ and Nm units.
- Easy to use by production line or quality control inspector.
- +/- $1 \%$ accuracy (of reading from $10-100 \%$ of maximum range).
- Large easy to read digits.
- Patented rotary bezel allows for easy viewing of the large display at any angle.
- Non length dependent.
- Pull on the handle any where and retain accuracy.
-Three auto convert engineering units ( $\mathrm{ft}-\mathrm{lb}, \mathrm{in}-\mathrm{lb}, \mathrm{Nm}$ )
-Three way light system (yellow, green, red) with buzzer and target zone for obtaining the desired torque.
- One button target torque setting.
- Operates on standard 9 volt battery.
- Replaceable torsion drive.
- Built on durable chrome (not painted) body with nylon-6 rotary bezel and cover.
-Ergonomically designed for user comfort.
- Peak hold and track modes standard.
- Durable platform without internal moving parts.

| Product ID No. | Torque Range |  |  | Graduations |  |  | Drive <br> Size | Length in. | Weight lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6345 | 2.1-21 | 25-250 | 2.8-28 | 0.01 | 0.1 | 0.01 | 3/8 Inch | 10-5/8" | 1 lb |
| J6346 | 25-250 | 300-3000 | 34-340 | 0.1 | 1 | 0.1 | 1/2 Inch | 22 | 2.8 lbs |

## Precision Torque

## SET NO J5100-3/8" DRIVE 9 PC. TORQUE ADAPTER SET - 12 POINT

- Designed for easy torque calibrations.
- Adapters measure 2" from the center of the square drive to the center of the adapter opening.
- Special heat-treated alloy steel helps to increase strength and durability.
- Box end wall thickness is specially engineered to provide strength while still allowing ample room for access to reach difficult fasteners.
-Weight: 1.32 lbs.

| Product |  |  |
| :--- | :--- | :--- |
| ID No. | Contents | Description |
| J5100 | J5112 | Torque Adapter 3/8" drive 3/8" |
|  | J5114 | Torque Adapter 3/8" drive 7/16" |
|  | J5116 | Torque Adapter 3/8" drive 1/2" |
|  | J5118 | Torque Adaptere 3/8" drive 9/1" |
|  | J5120 | Torque Adapter 3/8" drive 5/8" |
|  | J5122 | Torque Adapter 3/8" drive $11 / 16^{\prime \prime}$ |
|  | J5124 | Torque Adapter 3/8" drive 3/4" |
|  | J5126 | Torque Adapter 3/8" drive $13 / 16^{\prime \prime}$ |
|  | J5128 | Torque Adapter 3/8" drive 7/8 |
|  | J2599 | Socket Bar for Torque Adapters |

## 3/8" DRIVE TORQUE ADAPTERS

- Designed for easy torque calibrations.
- Adapters measure 2" from the center of the square drive to the center of the adapter opening.
- Special heat-treated alloy steel helps to increase strength and durability.
- Box end wall thickness is specially engineered to provide strength while still allowing ample room for access to reach difficult fasteners.

| Product ID No. | Size (In) | B | C | L | Weight lbs. | AS Spec. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J5112 | 3/8" | 9/16" | 17/64" | 2-11/16" | 0.08 lbs . | AS954E S3.8.1 |
| J5114 | 7/16" | 21/32" | 19/64" | 2-47/64" | 0.10 lbs . | AS954E S3.8.1 |
| J5116 | 1/2" | 47/64" | 21/64" | 2-25/32" | 0.10 lbs . | AS954E S3.8.1 |
| J5118 | 9/16" | 13/16" | 23/64" | 2-13/16" | 0.12 lbs . | AS954E S3.8.1 |
| J5120 | 5/8" | 29/32" | 25/64" | 2-55/64" | 0.12 lbs . | AS954E S3.8.1 |
| J5122 | 11/16" | $1{ }^{\prime \prime}$ | 27/64" | 2-29/32" | 0.12 lbs . | AS954E S3.8.1 |
| J5124 | $3 / 4 /$ | 1-5/64" | 29/64" | 2-61/64" | 0.12 lbs . | AS954E S3.8.1 |
| J5126 | 13/16" | 1-11/64" | 31/64" | 2-63/64" | 0.14 lbs . | AS954E S3.8.1 |
| J5128 | 7/8" | 1-17/64" | 33/64" | $3-1 / 32$ " | 0.16 lbs . | AS954E S3.8.1 |



## Precision Torque

## ELECTRONIC TOROUE METER/CALIBRATOR

- The Proto ${ }^{\circledR}$ Electronic Torque Meter is one of the world's first true all-in-one torque meters. The Proto Electronic Torque Meter provides the maximum flexibility in lab and production applications. This system meets a broad range of needs from demanding users and can eliminate the need for multiple electronic torque wrenches and testers. The system grows as the demands of the user grows.
- Ideal for use in production (application of torque), quality control (verification of torque) and for the calibration and or verification of torque wrench accuracy (calibration labs and kit rooms).
- Easy to learn and use. Anyone can be up and running in seconds. Unit designed with the user in mind.
- Accuracy. Four to eight times more accurate than a conventional torque wrench or tester.
- Accuracy to $.5 \%$ with bench mounted transducers.
-"Plug and play" torque transducers. Automatic set-up of transducers means user friendly operation and less down time.
- Versatile all-in-one unit can be used as both an accurate torque wrench and as an accurate torque tool tester. No need to buy separate torque testers and electronic torque wrenches.
- First peak of torque mode allows hand calibration of click type torque wrenches.
- Memory for traceability.
- Standard rechargeable 9 volt battery.


| Product ID No. | Description | Weight lbs. |
| :---: | :---: | :---: |
| J6360 | Electronic/Calibrator Torque Meter | 2.34 lbs . |
| J6361 | Smart 1\% Extension Transducer - $20-250$ in. lb. 3/8" Drive | . 52 lbs . |
| J6362 | Smart 1\% Extension Transducer - 5-50 ft. lb. 3/8" Drive | . 55 lbs . |
| J6363 | Smart 1\% Extension Transducer - 15-150 in. lb. 1/2" Drive | . 79 lbs . |
| J6364 | Smart 1\% Extension Transducer-25-250 ft. Ib. 1/2" Drive | . 89 lbs . |
| J6370 | Bench Mount For 6360 Series Transducer | 5.75 lbs . |
| J6365 | Smart .5\% Bench Mount Transducer - 10-100in. lb. 1/4" Drive | . 90 lbs. |
| J6366 | Smart .5\% Bench Mount Transducer - $25-250$ in. lb. 3/8" Drive | . 83 lbs . |
| J6367 | Smart .5\% Bench Mount Transducer-5-50 ft. in. 3/8" Drive | 1.13 lbs . |
| J6368 | Smart .5\% Bench Mount Transducer - 25-250ft. in. 1/2" Drive | 3.14 lbs . |
| J6369 | Smart .5\% Bench Mount Transducer - 50-500ft. in. 3/4" Drive | 3.16 lbs . |

## Precision Torque

## TORQUE MULTIPLIER - 2,200 FOOT POUNDS

- Maximum rated input: $162 \mathrm{ft} / \mathrm{lb}(220 \mathrm{Nm})$.
- Maximum rated output: 2,200 ft/lb (2,983 Nm).
- Standard torque accuracy is +/- $5 \%$ of reading.
- Reaction system: tubular reaction bar.
- Gear system: two stage planetary.
- Angle of turn protractor: $5^{\circ}$ increments.
- Anti-backlash device: self-contained, 3 position.


| Product ID No. | Input Drive | Output Drive | Torque Ratio | A | B | L1 | L | Weight lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6222 | 1/2" Inch | 1"Sq. Male | 1:13.6 | 5-3/4" | 4-1/16" | 14-1/8" | 19-19/32" | 15.2 lbs . |
| J6222CERT | 1/2" Inch | 1 " Sq. Male | 1:13.6 | 5-3/4" | $4-1 / 16{ }^{\prime \prime}$ | 14-1/8" | 19-19/32" | 15.2 lbs . |

## TORQUE MULTIPLIER - 1,200 FOOT POUNDS

- Maximum rated input: $200 \mathrm{ft} / \mathrm{lb}(271 \mathrm{Nm}$ ).
- Maximum rated output: 1,200 ft/lb (1,626 Nm).
- Standard torque accuracy is $+/-5 \%$ of reading.
-Reaction system: tubular reaction bar.
- Gear system: single stage planetary.
- Angle of turn protractor: $5^{\circ}$ increments.


| Product ID No. | Input Drive | Output Drive | Torqu <br> Ratio | A | B | L1 | L | Weight lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6212 | 1/2" Inch | 3/4" Sq. Male | 1:6 | $4{ }^{\prime \prime}$ | 3-15/16" | 14-1/8" | 19-19/32" | 9.1 lbs. |
| J6212CERT | 1/2" Inch | $3 / 4$ Sq. Male | 1:6 | $4{ }^{\prime \prime}$ | 3-15/16" | 14-1/8" | 19-19/32" | 9.1 lbs. |



## Precision Torque

TORQUE MULTIPLIER - 750 FOOT POUNDS

- Maximum rated input: $227 \mathrm{ft} / \mathrm{lb}(308 \mathrm{Nm})$.
- Maximum rated output $750 \mathrm{ft} / \mathrm{lb}(1,017 \mathrm{Nm})$.
- Standard torque accuracy is $+/-5 \%$ of reading.
-Reaction system: tubular reaction bar.
- Gear system: single stage planetary.

| Product | Input | Output | Torque |  |  |  |  | Weight |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| ID No. | Drive | Drive | Ratio | A | B | L1 | L | Ibs. |
| J6202A | $1 / 2^{\prime \prime}$ Inch | $3 / 4^{\prime \prime}$ Sq. Male | $1: 3.33$ | $3-3 / 32^{\prime \prime}$ | $2-13 / 16^{\prime \prime}$ | $5-1 / 4^{\prime \prime}$ | $8-19 / 32^{\prime \prime}$ | 4 lbs. |
| J6202ACERT | $1 / 2^{\prime \prime}$ Inch | $3 / 4^{\prime \prime}$ Sq.Male | $1: 3.33$ | $3-3 / 32^{\prime \prime}$ | $2-13 / 16^{\prime \prime}$ | $5-1 / 4^{\prime \prime}$ | $8-19 / 32^{\prime \prime}$ | 4 lbs. |

## TORQUE MULTIPLIER - 3,200 FOOT POUNDS

- Maximum rated input: $173 \mathrm{ft} / \mathrm{lb}(235 \mathrm{Nm})$.
- Maximum rated output: $3,200 \mathrm{ft} / \mathrm{lb}(4,338 \mathrm{Nm})$.
- Standard torque accuracy is $+/-5 \%$ of reading.
-Reaction system: tubular reaction bar.
- Gear system: single stage planetary.
- Angle of turn protractor: $5^{\circ}$ increments.
-Anti-backlash device: self-contained, 3 position.


| Product ID No. | Input Drive | Output <br> Drive | Torque Ratio | A | B | L1 | L | Weight lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6232 | 1/2" Inch | 1 Sq. Male | 1:18.5 | 6-1/2" | 4-1/16" | 14-1/8" | 19-19/32" | 18.3 lbs . |
| J6232CERT | 1/2" Inch | 1 Sq. Male | 1:18.5 | 6-1/2" | $4-1 / 16{ }^{\prime \prime}$ | 14-1/8" | 19-19/32" | 18.3 lbs. |

## Precision Torque

## TORQUE MULTIPLIER - 2,200 FOOT POUNDS

- Maximum rated input: $162 \mathrm{ft} / \mathrm{lb}(220 \mathrm{Nm})$.
- Maximum rated output: 2,200 ft/lb (2,983 Nm).
- Standard torque accuracy is +/- $5 \%$ of reading.
-Reaction system: reaction plate with slave drive.
- Gear system: three stage planetary.
- Anti-backlash device: self-contained, 3 position.
- Can be used for Mack truck leaf springs.

| Product ID No. | Input Drive | Output Drive | Torque Ratio | A | B | L | Weight lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6234 | 1/2 Inch | 1" Sq. Male | 1:13.6 | 5-1/2" | 4-7/8" | $14{ }^{\prime \prime}$ | 17.2 lbs . |

## TORQUE MULTIPLIER - 8,000 FOOT POUNDS

- Maximum rated input: $154 \mathrm{ft} / \mathrm{lb}(209 \mathrm{Nm})$.
- Maximum rated output: $8,000 \mathrm{ft} / \mathrm{lb}(10,846 \mathrm{Nm})$.
- Standard torque accuracy is $+/-5 \%$ of reading.
-Reaction system: reaction plate with slave drive.
- Gear system: three stage planetary.
- Anti-backlash device: self-contained, 3 position.


| Product | Input | Output | Torque |  |  | Weight |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| ID No. | Drive | Drive | Ratio | A | B | L | Ibs. |
| J6252 | $1 / 2$ Inch | $1-1 / 2^{\prime \prime}$ Sq. Male | $1: 52$ | $10-3 / 4^{\prime \prime}$ | $5-13 / 16^{\prime \prime}$ | $15-3 / 16^{\prime \prime}$ | 50.3 lbs. |



## Precision Torque

TORQUE MULTIPLIER - 5,000 FOOT POUNDS

- Maximum rated input: $189 \mathrm{ft} / \mathrm{lb}(256 \mathrm{Nm})$.
- Maximum rated output: 5,000 ft/lb (6,778 Nm).
- Standard torque accuracy is +/- $5 \%$ of reading.
- Reaction system: reaction plate with slave drive.
- Gear system: three stage planetary.
-Anti-backlash device: self-contained, 3 position.

| Product ID No. | Input Drive | Output Drive | Torque <br> Ratio | A | B | L | Weight lbs. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| J6242 | 1/2 Inch | 1-1/2" Sq. Male | 1:26.5 | 8-3/4" | 5-5/8" | 14-29/32" | 34.0 lbs. |

## TORQUE MULTIPLIER SQUARE DRIVE REPLACEMENT KITS

- Proto ${ }^{\circledR}$ torque multipliers provide overload protection with replaceable output square drives that are designed to twist off at $3 \%-10 \%$ over maximum output capacity.

| Product | Drive | Torque | Weight |
| :--- | :--- | :--- | :--- |
| ID No. | Size | Multiplier No. | Ibs. |
| J6212RD | $3 / 4$ Inch | J6212 | 0.20 lbs. |
| J6222RD | 1 Inch | J6222 or J6234 | 0.53 lbs. |
| J6232RD | 1 Inch | J6232 | 0.56 Ibs. |
| J6222RD | $1-1 / 2$ Inch | J6242 | 1.55 lbs. |
| J6252RD | $1-1 / 2$ Inch | J6252 | 1.72 Ibs. |

$\rightarrow$

## Precision Torque

## ACCESSORY AIR DRIVE - 200 FOOT POUNDS

- Powered input to a Torque Multiplier can reduce operator fatigue, increase productivity.
- Designed to drive Proto ${ }^{\circledR}$ Torque Multipliers (except 6202A).
- Maximum torque output: $200 \mathrm{ft} / \mathrm{lb}(271 \mathrm{Nm}$ ).
- Maximum running air pressure: 60 PSI .
- Output free speed: 70 RPM.
- Output rotation: clockwise and counterclockwise.

| Product | Output <br> Drive | Input Fitting <br> Required | Maximum <br> Diameter | Length | Weight |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Ibs. |  |  |  |  |  |
| ID No. | L6201 | $1 / 2^{\prime \prime}$ Sq. Male | $1 / 4$ Inch | $3-1 / 8^{\prime \prime}$ | $16-1 / 4^{\prime \prime}$ |

## AIR DRIVE CONVERTER - 200 FOOT POUNDS

- Powered input to a Torque Multiplier can reduce operator fatigue, increase productivity.
- Designed to drive Proto ${ }^{\circledR}$ Torque Multipliers (except J6202A) when used with an air or electric drive tool.
- Not designed for use with Impact Tools.
- Maximum torque output: $200 \mathrm{ft} / \mathrm{l}(271 \mathrm{Nm})$.
- Maximum torque input: $38 \mathrm{ft} / \mathrm{lb}(52 \mathrm{Nm})$.

| Product <br> ID No. | Input <br> Drive | Output <br> Drive | Torque <br> Ratio | Diameter Length | Weight <br> lbs. |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| J6203 | $1 / 2$ Inch | $1 / 2^{\prime \prime}$ Sq. Male | $1: 5.2$ | $3-1 / 8^{\prime \prime}$ | $4^{\prime \prime}$ | 5.5 lbs. |


$\begin{array}{lllllll}\text { J6203 } & 1 / 2 \text { Inch } & 1 / 2^{\prime \prime} \text { Sq. Male } & 1: 5.2 & 3-1 / 8^{\prime \prime} & 4^{\prime \prime} & 5.5 \mathrm{lbs} .\end{array}$


## Precision Torque

## RATCHET HEAD REPAIR KITS - TORQUE WRENCH

- $1 / 4$ " to $1^{\prime \prime}$ ratchet wheels made from alloy steel for uncompromising strength and durability.
- Field repair your torque wrench ratchet head easily with the corresponding repair kit.

| Product <br> ID No. | Drive <br> Size | Torque <br> Wrench No. | Weight <br> lbs. |
| :--- | :--- | :--- | :--- |
| J6062RK | $1 / 4$ Inch <br> J6064RK | J6062, J6062CX, J6062CXCERT <br> J6006RK | $3 / 8$ Inch | | J6064C, J6064CX, J6064CXCERT |
| :--- | | .07 lbs. |
| :--- |
| J6014RK |



